Fluoronaphthyridines as Antibacterial Agents. 6. Synthesis and Structure-Activity Relationships of New Chiral 7-(1-, 3-, 4-, and 6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl)naphthyridine Analogues of 7-[(1*R*,4*R*)-2,5-Diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic Acid. Influence of the Configuration on Blood Pressure in Dogs. A Quinolone-Class Effect

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A series of novel chiral 7-(1-, 3-, 4-, and 6-methyl-[(1R,4R)-2,5-diazabicyclo[2.2.1]heptan-2-yl]-substituted naphthyridines has been prepared with the aim of obtaining good in vitro and in vivo antibacterial agents with a decrease of the pseudoallergic type reaction when compared to that observed with 7-[(1R,4R)-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-1,4-dihydro-6-fluoro-4-oxo-1,8-naphthyridine-3-carboxylic acid (1a) (BMY 40062). The derivatives 7-[(1R,4R,6S)-6-methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid (41) and 7-[(1R,4R,6S)-6-methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl]-1cyclopropyl-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic acid (49) showed potent in vitro and in vivo antibacterial activity against Gram-positive and Gram-negative bacteria. The derivative 49 displayed a less marked decrease in blood pressure (MAP), compared to that of 1a, after intravenous infusion in dogs and was selected as a potential candidate for preclinical trials.

## Introduction

The synthesis of fluoroquinolones and subsequent demonstration of their broad and potent antibacterial activity has engendered great interest. On the other hand, through clinical trials, much attention has been paid to the side effects of these drugs.<sup>1</sup> In general the quinolones appear to be safe and well tolerated.<sup>2</sup> The most common reactions include headache, dizziness, and restlessness.<sup>3</sup> Seizures, hallucinations, and anaphylactic reactions with hypotension, which are rare in patients who receive these drugs, have also been observed.<sup>4</sup> Recently, 7 - [(1R, 4R) -2,5-diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-1,4-dihydro-6-fluoro-4-oxo-1,8-naphthyridine-3carboxylic acid (1a) (BMY 40062), a naphthyridine with a (1R,4R)-2,5-diazabicyclo[2.2.1]heptane appendage at C-7 and a tert-butyl group at N-1 was discovered in our laboratories<sup>5,6</sup> (Chart I). This large-spectrum naphthyridone showed improved pharmacokinetics in mouse, dog, and man as well as broader in vitro and in vivo activities than ciprofloxacin (CIP) especially after oral administration.<sup>5</sup> However, in clinical trials, 1a was found to induce pseu-

- (1) Stahlmann, R.; Lode, H. In *The Quinolones*; Andriole, V. T., Ed.; Academic Press: London, 1988; pp 201-233.
- (2) Christ, W.; Lehnert, T.; Ulbrich, B. Specific Toxicologic Aspects of the Quinolones. *Rev. Infect. Dis.* 1989, 11 (Suppl. 1), S141-146.
- (3) Bergan, T. In Antimicrobial Agents 2: Quinolones; Peterson, P. K., Verhoef, J., Eds.; Elsevier Science Publishers: New York, 1987; pp 169–183.
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Chart II



4 (sparfloxacin)

5 (danofloxacin)

doallergic type reactions such as skin flushing, pruritus, and erythema after oral administration.<sup>7</sup> In clinical studies, pefloxacin (PEF, Chart II), a quinolone already on the market, showed ichty erythematous reaction in few cases.<sup>8</sup> Similar adverse reactions were observed with

<sup>(7)</sup> Unpublished results.



vancomycin after intravenous administration.<sup>9</sup> These pseudoallergic effects ("the Red Man Syndrome") are mediated in part by histamine release as demonstrated for vancomycin. In an animal model (the anesthetized dog), administration of 1a was shown to also release histamine, causing a severe hypotension even at low dose.<sup>7</sup> This phenomena seems to be a quinolone-class effect as pefloxacin presented the same blood pressure depression after administration at 5 mg/kg iv, accompanied by bronchoconstriction and skin flushing.<sup>8</sup>

During the screening of analogues of 1a, we observed that, when the nitrogen N-5 of the bridged bicyclic piperazine was substituted with a methyl group to give 1b, hypotension in the dog was dramatically reduced, although the in vitro antimicrobial activity was reduced to a large extent. Recently we reported<sup>10</sup> that N-1-tert-butylnaphthyridines 2 substituted at C-7 with a 2-methylpiperazine (2b) gave better in vitro antibacterial activity than when substituted with a 3-methylpiperazine (2a)(Chart I). Furthermore the (2S)-2-methylpiperazine 2b was found to be almost 4 times better than the 2R isomer analogue. It is also noticeable that 3-methyl- and 3,5-dimethylpiperazinyl 7-substituted quinolones 3 (temafloxacin)<sup>11</sup> and 4 (sparfloxacin)<sup>12</sup> (Chart II) with enhanced in vivo properties were brought to the market. Finally danofloxacin 5, a quinolone substituted at C-7 with a (1S,4S)-5-methyl-2,5-diazabicyclo[2.2.1]heptane moiety, was shown to be useful for veterinary use (Chart II).<sup>13</sup>

- (8) Peflacine (pefloxacin); Investigative brochure, 1985, Laboratoire Roger Bellon, 159 avenue A. Peretti, 92200 Neuilly-sur-Seine, France.
- (9) Healy, D. P.; Sahai, J. V.; Fuller, S. H.; Folk, R. E. Vancomycin-Induced Histamine Release and "Red Man Syndrome": Comparison of 1- and 2-Hour Infusions. Antimicrob. Agents Chemother. 1990, 34, 550-554.
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- (13) McGuirk, P. R.; Jefson, M. R.; Mann, D. D.; Chang, E. P.; Cisek, E. P.; Cornell, C. P.; Gootz, T. D.; Haskell, S. L.; Hindahl, L. J.; LaFleur, L. J.; Rosenfeld, M. J.; Shryock, T. R.; Silvia, A. M. and Weber, F. H. Synthesis and Structure-Activity Relationships of 7-Diazabicycloalkylquinolones, Including Danofloxacin, a New Quinolone Antibacterial Agent for Veterinary Medicine. J. Med. Chem. 1992, 35, 611-620.

Scheme I



Given all these data on C-alkylated piperazine derivatives, we wondered if addition of a methyl group on the bridged piperazines would minimize pseudoallergic reactions and keep very good in vivo and in vitro activities. The six protected (1R)-1-methyl-, (3R)- and (3S)-3-methyl-, (4R)-4-methyl-, (6R)- and (6S)-6-methyl-(1R,4R)-2,5-diazabicyclo[2.2.1]heptanes 6, 7, 8a, 8b, 9a, and 9b (Chart III) were synthesized and condensed with the 7-chloronaphthyridines 20 to obtain the derivatives 38-50 (Table I).

## Chemistry

The main issue for the synthesis of the target naphthyridines 38-50 was to obtain mono-C-methylated 2,5diazabicyclo[2.2.1]heptanes with the 1*R*,4*R* configuration. This was achieved by using, as starting material, the commercially available *trans*-4-hydroxy-L-proline already used for the synthesis of the bridged piperazine of 1a.<sup>5</sup> The (1R,4R,6R)- and (1R,4R,6S)-6-methyl-5-benzyl-2-(4-tolylsulfonyl)-2,5-diazabicyclo[2.2.1]heptanes 17a and 17b (Scheme I) were prepared according to literature procedures.<sup>14</sup> From *trans*-4-hydroxy-L-proline the pyrrolidine

# Table I. 7-Substituted Naphthyridines

no.	R <sub>1</sub>	R <sub>5</sub>	R <sub>7</sub>	yield, %ª	mp, °C	formula <sup>b</sup>	ref
CIP <sup>c</sup> 1 <b>a</b>	+	н	N <b>N</b> -				5
1 <b>b</b>	$\downarrow$	н		90	200-1	$C_{19}H_{23}FN_4O_3$	
38	$\downarrow$	н		55	>260	C <sub>19</sub> H <sub>23</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
39	$\checkmark$	н		79	240 dec	C <sub>19</sub> H <sub>23</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
40	$\checkmark$	н		59	>260	C <sub>19</sub> H <sub>23</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
41	$\checkmark$	н		84	>260	C <sub>19</sub> H <sub>23</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
42	$\checkmark$	н		56	>260	C <sub>19</sub> H <sub>23</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
43	$\checkmark$	н		53	>260	$\mathrm{C_{19}H_{23}FN_4O_3 \cdot HCl}$	
44	$\checkmark$	Me		53	>260	$\mathrm{C}_{20}\mathrm{H}_{25}\mathrm{FN}_4\mathrm{O}_3\mathrm{\cdot}\mathrm{HCl}$	
45	$\checkmark$	Me					19
46	$\overline{\forall}$	Me		76	>260	C <sub>19</sub> H <sub>21</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
47	$\forall$	Me		42	>260	C <sub>19</sub> H <sub>21</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
48	$\forall$	Me		34	>260	C <sub>19</sub> H <sub>21</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
49	Y	Me		28	>260	C <sub>19</sub> H <sub>21</sub> FN <sub>4</sub> O <sub>3</sub> ·HCl	
50	↓ ↓	н		55	>260	C <sub>21</sub> H <sub>17</sub> F <sub>3</sub> N <sub>4</sub> O <sub>3</sub> ·HCl	

F\_\_\_\_CO<sub>2</sub>H

<sup>a</sup> Yields are those obtained from the final step (hydrolysis), including the salt formation. <sup>b</sup>The analyses are within  $\pm 0.4\%$  of theoretical values. <sup>c</sup>Ciprofloxacin.

11 was obtained after inversion at C-2 and C-4.5 Methanolysis of the 4-acetoxy group followed by silylation with chloro-*tert*-butyldimethylsilane (CITBDMS) afforded 12, which after alkaline hydrolysis of the ester function and

 (14) Remuzon, P.; Bouzard, D.; Dussy, C.; Jacquet, J. P.; Massoudi, M. Preparation of (6R) and (6S)-6-Methyl-2-(p-toluenesulfonyl)-5-phenylmethyl-2,5-diazabicyclo[2.2.1]Heptanes, Intermediates in the Synthesis of New Quinolones. Heterocycles 1992, 34, 241. acylation with the 3,5-dimethylpyrazole yielded the amide 13. Reduction of 13 with lithium aluminum hydride, at low temperature,<sup>15</sup> gave the aldehyde 14, which after Grignard reaction with methylmagnesium bromide led to the diastereoisomeric mixture of alcohols 15a and 15b (the two diastereoisomers could be separated by chromatography at this step).

<sup>(15)</sup> German Patent DE 29 14 793, 1979; Natarajan, S. I.; Ondetti, M. A.; Squibb Company. Chem. Abstr. 1980, 92, 110842h.

Scheme II



**38**:  $R_1 = t$ -Bu,  $R_5 = H (1R,3R,4R)$  **39**:  $R_1 = t$ -Bu,  $R_5 = H (1R,3S,4R)$  **46**:  $R_1 = C_3H_5$ ,  $R_5 = Me (1R,3R,4R)$  **47**:  $R_1 = C_3H_5$ ,  $R_5 = Me (1R,3S,4S)$ **36**-5

Desilvlation of 15 with HCl in ethanol gave a mixture of diols 16a and 16b. The next step was tosylation of 16a and 16b in pyridine, which led to the corresponding tritosylated pyrrolidines. Cyclization with benzylamine in refluxing toluene yielded a ca. 50:50 mixture of the bridged piperazines 17a and 17b. Both diastereoisomers were obtained pure after separation on silica gel. NMR Noesy experiments showed a correlation between H-7 and the methyl group at C-6 position for 17b, thus giving the 1R,4R,6S configuration for that diastereoisomer. No correlation was found between H-7 and the methyl group at C-6 for 17b (1R,4R,6R configuration). After detosylation of 17a or 17b with 33% HBr in acetic acid, piperazine 8a or 8b were obtained, respectively. Direct condensation of 8a and 8b with 7-chloronaphthyridines 20 in the presence of a base led to the N-benzylated derivatives 23a and 23b, which were further submitted to hydrogenolysis and alkaline or acid hydrolysis to provide 24 or more precisely 40, 41, 44, 48, 49, and 50 (Scheme II). Trifluoroacetylation of 8a and 8b produced the bicyclic bridged piperazines 19a and 19b, which after hydrogenolysis gave 9a and 9b. Further addition of 9a and 9b on 20 provided the regioisomers 21a and 21b, which were converted by alkaline hydrolysis to the target molecules 22 (38, 39, 46, and 47, Scheme II).

Interesting was the different behavior of both unsubstituted diastereoisomers 25a and 25b obtained by hydrogenolysis of 8a and 8b when they were reacted with the naphthyridine ethyl ester 27 (Scheme III). With the first diastereoisomer 25a, both 6-methyl and 3-methyl regioiScheme III



somers 28 and 29 were formed in a 40:60 ratio. On the contrary, the piperazine 25b, after condensation with 27, afforded only one methyl regioisomer, the 6-methyl derivative 30. Alkaline hydrolysis of 30 provided 41 ( $R_1 = tert$ -butyl,  $R_5 = Me$ , 24).

For the bridged piperazines 6 and 7,16 after inversion at C-2 of the trans-4-hydroxy-L-proline, N-protection with a benzyloxycarbonyl group, followed by benzylation of the acid group, derivative 31 was obtained, using a similar methodology described by Barrett<sup>17</sup> for the 2S, 4R isomer analogue (Scheme IV). The preparation of 32 was achieved after inversion at C-4 and cleavage by hydrogenolysis of the protective groups. The 4-acetoxyproline 32 was further transformed into the oxazolidinone 33 with pivaldehyde, according to the procedure described for its enantiomer by Seebach.<sup>18</sup> After deprotonation at C-2 using lithium diisopropylamide (LDA), the bicyclo compound 33 was alkylated with methyl iodide, with complete retention of configuration, to yield 34. Acid hydrolysis of 34 in 6 N HCl gave 35a (the specific rotation +68.1° found for 35a, as a base was in good accordance with  $-71^{\circ}$  described for its enantiomer).<sup>18</sup> Esterification of this C-2 methylated proline 35a with HCl in EtOH gave 35b. After N.O-ditosylation and reduction of the ester function with lithium borohydride, the alcohol 36 was obtained. Further tosylation of 36 and cyclization with benzylamine in refluxing xylene, as previously shown for 17a and 17b, pro-

<sup>(16)</sup> Remuzon, P.; Massoudi, M.; Bouzard, D.; Jacquet, J. P. Preparation of (1R)- and (4R)-1- and 4-Methyl-2-(p-toluene-sulfonyl)-5-phenylmethyl-2,5-diazabicyclo[2.2.1]Heptanes, Intermediates in the Synthesis of New Quinolones. *Heterocycles*, in press.

<sup>(17)</sup> Barrett, A. G. M.; Pilipauskas, D. Electrochemical Oxidation of Proline Derivatives: Total Syntheses of Bulgecinine and Bulgecin C. J. Org. Chem. 1991, 56, 2787-2800.

<sup>(18)</sup> Seebach, D.; Weber, T. Alkylierung in der 2-Stellung von (2S,4R)-4-Hydroxyprolin unter Retention. *Helv. Chim. Acta* 1985, 68, 155-161.

Table II. In Vitro Antibacterial Activity of 7-Substituted Naphthyridines<sup>a</sup> (MIC,  $\mu g/mL$ )

no.	S.pn.	E.fa.	S.au.	E.co.	K.pn.	E.cl.	P.mi.	M.mo.	S.ma.	P.ae.	B.fr.
CIP	0.25	0.5	0.06	0.008	0.06	0.03	0.008	0.008	0.03	0.25	1
1 <b>a</b>	0.13	0.13	0.03	0.008	0.016	0.016	0.06	0.03	0.06	0.25	0.5
1 <b>b</b>	$ND^{b}$	ND	0.13	0.25	0.13	0.13	1	0.5	0.25	2	ND
38	0.13	0.5	0.03	0.016	0.25	0.06	0.5	0.5	0.25	1	1
39	1	1	0.06	0.03	0.5	0.13	1	1	0.25	2	8
40	0.5	1	0.06	0.03	0.5	0.06	0.5	1	0.25	2	4
41	0.25	0.25	0.03	0.008	0.03	0.03	0.13	0.13	0.13	0.5	2
42	2	16	1	0.25	0.5	0.25	2	2	1	4	64
43	0.5	1	0.03	0.03	0.03	0.016	0.25	0.25	0.13	1	16
44	0.5	0.5	0.016	0.03	0.13	0.03	0.5	0.5	0.5	2	16
45	0.06	0.06	0.016	0.002	0.008	0.002	0.03	0.03	0.06	0.06	1
46	0.25	0.25	0.03	0.016	0.06	0.06	0.5	0.25	0.5	2	8
47	0.13	0.25	0.016	0.016	0.016	0.016	0.13	0.13	0.13	0.25	4
48	0.13	0.25	0.016	0.016	0.06	0.06	0.25	0.25	0.5	1	8
49	0.06	0.13	0.016	0.004	0.016	0.016	0.06	0.06	0.13	0.13	2
50	1	1	0.06	0.03	0.13	0.13	0.5	0.5	0.25	1	4

<sup>a</sup>Organisms selected for the table are as follows: S.pn., Streptococcus pneumoniae A9585; E.fa., Enterococcus faecalis A9809; S.au., Staphylococcus aureus A9537; E.co., Escherichia coli A15119; K.pn., Klebsellia pneumoniae A9664; E.cl., Enterobacter cloacae A9656; P.mi., Proteus mirabilis A9900; M.mo., Morganella morganii A15153; S.ma., Serratia marcescens A20019; P.ae., Pseudomonas aeruginosa A9843; B.fr., Bacteroides fragilis A22862. <sup>b</sup>ND: not determined.

vided the bridged piperazine 37. Detosylation of 37 with HBr in acetic acid gave 6. Addition of the resulting dihydrobromide salt to the naphthyridine 27 led to a Nbenzylated derivative. This latter was hydrogenated over 10% Pd/C and hydrolyzed with aqueous NaOH in EtOH to obtain 43. Trifluoroacetylation of 6, followed by hydrogenolysis, led to 7, which, after condensation with 27 and hydrolysis of the resulting ester, finally led to 42.

### **Biological Results and Discussion**

Table II summarizes the in vitro antibacterial data of naphthyridines 1a, 1b, and 38-50 against three Grampositive bacteria (Streptococcus pneumoniae A 9585, Enterococcus faecalis A 9809, and Staphylococcus A 9537) and seven Gram-negative bacteria (Escherichia coli A 15119, Klebsellia pneumoniae A 9664, Enterobacter cloacae A 9656, Proteus mirabilis A 9900, Morganella morganii A 15153, Serratia marcescens A 20019, and Pseudomonas aeruginosa A 9843) and against Bacteroides fragilis A 22862. The data for ciprofloxacin (CIP) are included for comparison. With a N-1-tert-butyl appendage, the best in vitro antibacterial activity was demonstrated by the nonmethylated bridged piperazine 1a. Methylation of the free nitrogen of the bridged piperazine seriously reduced the in vitro activity (1b vs 1a).

The (3R)-3-methyl-bridged piperazine derivative 38 was found to be twice as active as its diastereoisomer 3S analogue 39, while the (6S)-6-methylpiperazine naphthyridine 41 turned out to be 2-8 times better than its 6R analogue against either Gram-positive or Gram-negative strains. Among the last four compounds, the best one, 41, was either equal to or twice less active than 1a  $(1a \ge 41 \ge 38)$ > 40 = 39). With the 1-cyclopropyl-5-methylnaphthyridine nucleus (20,  $R_1$  = cyclopropyl,  $R_5$  = Me), the four (3R)-, (3S)-, (6R)-, and (6S)-3- and 6-methyl-bridged piperazines were added at C-7 (46-49) and their antimicrobial activity compared to that of 45. The nonmethylated bridged piperazine 45 was still found twice better than 49, the best (6S)-6-methyl analogue. The order of in vitro potency was  $45 > 49 \ge 47 > 46 = 48$ . The best (6S)-6-methyl-bridged piperazine was also condensed with the 1-tert-butyl-5methylnaphthyridine 20 ( $R_1 = tert$ -butyl,  $R_5 = Me$ , 44), and with the 1-(2,4-difluorophenyl)-substituted naphthyridine 20 ( $R_1 = 2,4$ -difluorophenyl,  $R_5 = H, 50$ ). The order of antimicrobial potency was 49 > 44 = 50. As previously shown,<sup>19</sup> methylation at C-5 of the N-1-tert-butylScheme IV



Table III. Efficacy on Systemic Infections and Acute Toxicity of Selected Compounds after Administration to Mice

		S. aureus	P. aeruginosa	E. coli	S. pneumoniae	$LD_{50}$	<u>,° mg/kg</u>
no.		A 15090	A 9843	A 15119	A 9585	iv	po
CIP	im	3.9 (2.3-5.9)	1.3 (0.8-2.2)	0.05 (0.02-0.1)	28.7 (13.5-51)	273	5000
	po	12.5 (8.4-19.2)	2.6(1.6-3.1)	1.4 (0.8-2.7)	>50		
1 <b>a</b>	im	0.9 (0.5-1.2)	1.4 (0.8-2.0)	0.5 (0.21-0.82)	18.9 (13-28.2)	303	5000
	po	1.6 (1.1-2.3)	4.7 (2.5–9.9)	1.8 (0. <del>9–</del> 3.1)	28.0 (12.5-43.5)		
1 <b>b</b>	im		4.7 (2. <del>8</del> -9.2)	1.0 (0.6-1.6)		188	1000
	po		10.2 (6.4-17)	2.4(1.6-3.8)			
38	im	7.5 (3.6-11.1)	12.5 (8-17.5)	2.4(1.6-3.5)			
	po	13.1 (8.7-18)	22.0 (11.5-30.6)	12.5 (8.2–17)			
39	İm		12.5 (8.3-18.5)				
	po	5.4 (3.5-7.6)	22.0 (14.1-30.7)				
40	im		12.5 (7.8-18.3)				
	po	16.5 (12.2-21.2)	9.5 (5.2-14.5)				
41	im	0.9(0.6-1.4)	1.6(1.2-2.4)		14.4 (10.6-21.5)	263	>2500
	po	1.6(1.4-2.3)	2.7(1.8-3.5)		25.0 (18.8-35.8)		
45	im	2.4 (1.8-3.8)		0.2 (0.06-0.32)	>25	125	1750
	po	5.4 (3.8-8.5)	2.7 (2.1-3.8)	0.9 (0.7-1.3)	43.5 (38.9-55.4)		
49	im	0.34 (0.28-0.53)	0.78 (0.5-1.0)	0.1 (0.03-0.12)	18.9 (12.8-30.2)		
	po	1.8(1.1-2.8)	0.34 (0.22-0.49)		18.9 (11.4-29.8)		
50	īm	1.0(0.6-1.5)	2.4 (1.4-4.1)		>50		
	po	1.4 (0.8-2.7)	3.1 (1.5-6.0)		>50		

<sup>a</sup> Dose to protect 50% of mice from lethal infection orally (po) and intramuscularly (im) (95% confidence limits). <sup>b</sup>See the Experimental Section.

naphthyridine led to a decrease in the in vitro activity (41 > 44).

An increase in in vitro activity can be seen in going from the (1R)-1-methyl derivative 42 to the (4R)-4-methyl analogue 43. Nevertheless methylation at C-4 of the bridged piperazine was not found to be better than methylation at C-6  $(41 \ge 43)$ .

The in vivo potency of 1a, 1b, 38, 39, 40, 41, 45, and 49 as well as ciprofloxacin (CIP) is shown in Table III. Against Staphylococcus aureus infections, the best in vivo efficacy was shown with 41, 49, and 50 (all with the (6S)-6-methyl-bridged piperazine at C-7), which were comparable to 1a (either im or po). With the other Gram-positive strain (Streptococcus pneumoniae), compound 41 or 49 was as active as 1a. The in vivo efficacy against Escherichia coli of 49 and 45 was comparable to that of ciprofloxacin either im or po. Derivatives 1a, 41, 45, and 50 showed excellent in vivo activity against Pseudomonas aeruginosa, similar to that of ciprofloxacin. The N-methyl analogue 1b of 1a did not show improved in vivo activity when compared to 1a. Derivative 49, which bears a (6S)-6-methyl-bridged piperazine at C-7, displayed the best in vivo efficacy of all compounds studied against either Gram-negative or Gram-positive infections. The derivative 41, the (6S)-6-methyl analogue of 1a, was as active as la in vivo.

Acute toxicity studies in mice (Table III) showed that 41 was not more toxic than 1a. The derivatives 1b and 45, with lower  $LD_{50}$ , appeared to be more toxic (iv and po).

**Physicochemical Properties.** In Table IV the water solubility (pH 7.2 buffer) and log D of selected compounds are summarized. While the (6S)-6-methyl-bridged piperazine at C-7 remained constant, addition of a methyl group at C-5 of the naphthyridine resulted in an increase of log D by 1.2 log unit and the solubility showed a 10-fold increase (44 vs 41). Addition of a methyl group at C-3 or C-6 of the bridged piperazine led to a large increase in

Table IV. Solubility and log D of Selected Compounds

no.	H <sub>2</sub> Oª solubility, mg/mL	$\log D^b$	no.	H <sub>2</sub> Oª solubility, mg/mL	$\log D^b$
CIP	0.07	-0.7	43	0.067	0.02
1 <b>a</b>	0.08	-0.41	44	0.25	1.3
1 <b>b</b>	0.31	0.21	45	0.02	0.48
38	11.8	0.17	46	0.22	1
39	1.33	-0.02	47	0.07	0.73
40	6.34	-0.12	48	0.15	0.71
41	0.025	0.1	49	0.006	0.71
42	0.006	-0.37	50	0.015	-0.14

<sup>a</sup>Solubility determined at 22 °C in a pH 7.2 buffer. See the Experimental Section. <sup>b</sup>Distribution coefficient. See the Experimental Section.

solubility for 38 (3R), 39 (3S), and 40 (6R), but to a decrease for 41 (6S). It also increased the lipophilicity as reflected by the increase of log D. Addition of a methyl group in position 1 or 4 of the bridged piperazine resulted in a decrease of the solubility especially for 42. Derivative 43 was found more lipophilic than 42, itself as lipophilic as 1a.

In the N-1-cyclopropyl, 5-methyl naphthyridine series, the lipophilicity seemed not to be affected by the place of methylation of the bridged piperazine except for 46, with a 0.3 log D unit increase when compared to 47, 48, or 49. The N-tert-butyl appendage of naphthyridine 44 produced an increase in lipophilicity, compared to the N-1-cyclopropyl analogue 49. The difference of solubilities is less marked than in the N-1-tert-butylnaphthyridine series. However, the (6S)-6-methyl-bridged piperazine always showed the lowest water solubility (49 vs 48, 47, and 46).

The best PD<sub>50</sub>s for *Escherichia coli* infection in mice was found with 49, the least water-soluble derivative, and the lowest efficacy was found with 38, the most water-soluble compound. The order of solubility was 38 > 1b > 1a >45 > 49, while the order of in vivo efficacy against *E. coli* was 49 > 45 > 1a > 1b > 38. Optimal in vitro antistreptococcal activity was observed with values of log *D* ranging from 0.2 to 0.8. For MIC  $\leq 0.13 \ \mu g/mL$ , obtained with 38, 45, 47, 48, and 49, log *D* was 0.17 for 38 and 0.73 for 47. Above 0.8 and particularly below 0.2 log *D* values, a decrease of in vitro anti-streptococcal activity was observed.

<sup>(19)</sup> Bouzard, D.; Di Cesare, P.; Essiz, M.; Jacquet, J. P.; Ledoussal, B.; Remuzon, P.; Kessler, R. E.; Fung-Tomc, J. Fluoronaphthyridines as Antibacterial Agents. 4. Synthesis and Structure-Activity Relationships of 5-Substituted-6-Fluoro-7cycloalkylamino-1,4-dihydro-4-oxo-1,8-naphthyridine-3carboxylic Acids. J. Med. Chem. 1992, 35, 518-525.



Figure 1. Effect of iv administration of 1a, 1b, 3, 38 39, 40, 41, and ciprofloxacin (CIP) on MAP (mean arterial blood pressure) in dogs with cumulative doses of 1, 2, and 5 mg/kg. Vertical bars represent SEM (N = 3).

**Pharmacokinetics in Mice.** After intravenous or oral administration of derivatives 1b, 38, 39, 40, 41, 45, and 49, the  $C_{\max}$ , AUC, and UR were measured (Table V; ciprofloxacin and 1a were included for comparison). The (6S)-6-methyl analogue (41) of 1a, showed a similar peak concentration (po or iv) in blood to that of 1a and 45, but its blood half-life was longer than that of 1a and 45 (49 displayed the longest  $t_{1/2}$  of all compounds tested). The area under the curve (blood) of 41 was 50% larger orally and 30% larger intravenously than that of 1a. The best urinary recovery was reached with 45, followed by 1a and ciprofloxacin. The 6-methyl-bridged piperazines 39, 40, 41, and 49 showed similar average urinary recoveries.

Cardiovascular Studies in Anesthetized Dogs. Figure 1 illustrates the blood pressure responses to iv cumulative doses of the tested quinolones 1a, 1b, 38, 39, 40, 41, 45, and 49 in dogs. Ciprofloxacin (CIP) and temafloxacin (3) were included for comparison. Figure 1A shows that ciprofloxacin and temafloxacin (3) induced a dosedependent decrease in blood pressure (MAP) with a marked effect at the highest dose (-51% and -69% for CIP and 3, respectively, at 5 mg/kg). The nonmethylated bridged piperazine 1a induced an immediate, severe, and sustained hypotension whatever the doses tested. However, the hypotensive responses to the highest doses fell in intensity and duration, suggesting a tachyphylaxia phenomena. Compound 1b, the N-methyl-bridged piperazine derivative analogue of 1a, exhibited a similar

 
 Table V. Pharmacokinetic Properties of Selected Compounds after Oral and Intravenous Administration to Mice

no.	route of administration <sup>a</sup>	$C_{\max}^{b}, \mu g/mL$	$t_{1/2}$ , <sup>b</sup> min	AUC, <sup>b</sup> µg/h•mL	% UR <sup>b</sup>
CIP	ро	6	56	8	30
	iv	22	72	19	25
1 <b>a</b>	po	10	96	25	34
	iv	20	73	34	30
1 <b>b</b>	po	13	80	18	3
	iv	14	96	14	15
38	po	5	48	5	1
	iv	13	44	10	2
39	po	9	65	17	16
	iv	22	73	22	16
40	po	11	44	8	17
	iv	23	45	18	18
41	po	9	158	41	18
	iv	19	117	45	21
45	po	9	77	26	34
	iv	19	90	40	41
49	po	6	252	41	18
	iv	12	288	59	16

<sup>a</sup>Compounds were administered at 40 mg/kg orally (po) or at 20 mg/kg intravenously (iv). <sup>b</sup>C<sub>max</sub>, peak concentration in blood;  $t_{1/2}$ , blood half-life; AUC, area under the curve (blood) 0 h to  $\infty$ ; UR, urinary recovery in 24 h (percent dose), all  $C_{max}$ , AUC, and UR values are accurate to  $\pm 50\%$  and have been obtained from duplicate or triplicate experiments.

cardiovascular behavior to that of ciprofloxacin. Temafloxacin (3), which induced no hypotension at 1 mg/kg,

#### Fluoronaphthyridines as Antibacterial Agents

showed nevertheless strong hypotension at 2 and 5 mg/kg. In Figure 1B, the (3R)-3-methyl-bridged piperazine derivative 38 induced no significant effect at the lower dose (1 mg/kg); in contrast, at doses of 2 and 5 mg/kg, this compound caused a significant and sustained fall in blood pressure. The (3S)-3-methyl analogue **39** was more or less like ciprofloxacin with a dose-dependent decrease in blood pressure. Figure 1C shows that the (6R)- and (6S)-6methyl-bridged piperazine derivatives 40 and 41 induced similar cardiovascular responses, however less marked than that observed with 1a at 1 mg/kg. Figure 1D shows that the hypotension induced by 1a or 45 after intravenous administration are almost the same, indicating that the 2,5-diazabicyclo[2.2.1]heptane appendage needed C- or N-methylation to obtain a decrease of the cardiovascular side effect. Compound 49, the (6S)-6-methyl analogue of 45, produced a dramatically less marked cardiovascular effect than that of 1a or 45 at least at lower doses.

**Conclusion**. As a summary of results, we demonstrated that by adding a methyl group on the (1R,4R)-2,5-diazabicyclo[2.2.1]heptane appendage at C-7 of naphthyridones, it was possible to maintain good in vitro and in vivo antibacterial activity especially for derivatives 41 and 49 when compared to the lead 1a. The derivative 49 was found to reduce the pseudoallergic type reaction, associated with the decrease of blood pressure (MAP) in dogs observed with nonmethylated analogues. The naphthyridine 49, substituted at C-7 by a (1R,4R,6S)-6-methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl moiety, was chosen as a promising candidate for future preclinical development. Other Cmethyl-bridged piperazines are currently under evaluation.

## **Experimental Section**

General Methods. Unless otherwise noted, materials were obtained from commercial suppliers and used without further purification. Melting points were taken with a Büchi 510 capillary apparatus and are uncorrected. Elemental analysis were performed by the Microanalytical Laboratory, operated by the Bristol-Myers Squibb Analytical Department. Infrared (IR) spectra were recorded on a Perkin-Elmer Model 783 infrared spectrophotometer. <sup>1</sup>H NMR spectra were determined on a Bruker AC 200 apparatus. Chemical shifts are expressed in ppm ( $\delta$ ) relative to internal tetramethylsilane. Flash column chromatography was performed with Merck silica gel 60, 70–230 mesh ASTM. Specific rotations at 25 °C and wavelength of sodium D line were measured in a 1-dm cell Perkin-Elmer 241 polarimeter at a concentration of 0.5% in methanol unless otherwise noted.

Microbiology. General Procedures. In Vitro Studies. The in vitro antibacterial activity was studied by a side-by-side comparison with ciprofloxacin (CIP) and determined by the serial 2-fold dilution technique using nutrient broth. The inoculum size was adjusted to  $10^6$  CFU-mL, and the concentration of the compounds ranged from 0.0005 to  $250 \ \mu g/mL$ . Minimum inhibitory concentrations (MICs) were defined as the lowest concentration of the compound that prevented visible growth of bacteria after incubation at 37 °C for 18 h.

In Vivo Studies (Mouse Protection Test). A solution of each test compound in sterile water was administered orally or intravenously to OF1-strain female Swiss mice (18-25 g body weight, five per group). Seven days later,  $LD_{50}$  values were determined using the Karber and Behrens<sup>20</sup> method.

Solubility Studies. A known excess of weight of the compound was shaken overnight with a known volume of pH 7.2 buffer at 22 °C for injection. The contents were filtered, and the clear filtrate was analyzed, after appropriate dilution by HPLC (UV absorbance detection at the maximum of absorption of each compound).

**Distribution Coefficient Studies (log** D). A 10-mL solution of 10  $\mu$ g/mL of the tested compound in pH 7.2 buffer presaturated

with 1-octanol was injected in 10 mL of 1-octanol presaturated with pH 7.2 buffer in a shaking cell at 25 °C. The mixture was stirred 12 h at 25 °C. The mixture was centrifuged, and the two phases were separated. The concentration of each phase was determined by HPLC (UV absorbance detection at the maximum of absorption of each compound). The concentration was calibrated with a standard curve of known concentration of the tested compound. The logarithm of the coefficient of distribution (log D) is defined as the ratio of the concentration of the tested compound in the 1-octanol phase to the concentration of all species in the aqueous phase (buffer pH 7.2 at 25 °C).

**Pharmacokinetics in Mice**. Levels of selected compounds in blood and urine samples from mice were determined as previously described.<sup>6</sup> Each compound was administered orally at a dose of 40 mg/kg by gavage and intravenously at a dose of 20 mg/kg to different groups of five mice. Blood samples were collected from the orbital sinus at 5, 15, 30, 60, 120, and 180 min after administration of drug. Urine samples were collected over 24 h.

Concentrations of antibiotics in blood and urine were measured by the agar disk diffusion microbioassay method with Salmonella enteritidis A 9531 as the assay organism.

**Cardiovascular Experiments.** For each test compound, three fasting beagle dogs of either sex, weighing 9–13 kg, were anesthetized with pentobarbital sodium salt (30 mg/kg iv), intubated with an endotracheal cannula, and ventilated with a respiratory pump. A saphenous vein was cannulated to maintain continuous anesthesia by infusion of pentobarbital sodium salt (6 mg kg<sup>-1</sup> h<sup>-1</sup>) and to administer the test compounds. Systemic arterial blood pressure was monitored from the abdominal aorta using an angiographic catheter introduced via a femoral artery and a pressure transducer (Stratham P 23 I.D.) was recorded on an electrostatic Gould recorder and processed on line by a computer-based system (Hemos software). After each rapid iv administration of cumulative doses (1, 2, or 5 mg/kg) of the test compound, dissolved in sterile water for injection, maximal effect on mean arterial pressure (MAP) was measured.

Chemistry. (4S)-1-(4-Tolylsulfonyl)-4-[[(1,1-dimethylethyl)dimethylsilyl]oxy]-D-proline Ethyl Ester (12). To a solution of 230 g (0.734 mol) of (4R)-4-hydroxy-1-(4-tolylsulfonyl)-D-proline ethyl ester<sup>5</sup> and 116 g (1.7 mol) of imidazole in 440 mL of dry dimethylformamide (DMF) was added 123 g (0.876 mol) of dimethyl-tert-butylchlorosilane (CltBDMS). The solution was kept at 40 °C for 5 h. The solvent was evaporated under vacuo. The residue was partitioned between AcOEt and H<sub>2</sub>O. The organic layer was washed with water and brine, dried (MgSO<sub>4</sub>), and evaporated to give 306.5 g of 12: yield 98%; mp 90 °C;  $[\alpha]_{\rm D}$  +84.2°; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  0.01–0.02 (2 s, 6 H, 2 Me, tBDMS), 0.64 (s, 9 H, t-Bu, tBDMS), 1.21 (t, J = 7.0 Hz, 3 H, Me ester), 1.97 (m, 2 H, H-3 and H-3'), 2.37 (s, 3 H, Me tosyl), 3.07 (d, J = 11 Hz, 1 H, H-5), 3.57 (dd, J = 11 Hz, J = 4.0 Hz,H-5'), 4.05 (q, J = 4.0 Hz, 1 H, H-2), 4.14 (q, J = 7.0 Hz, 2 H,  $CH_2$  ester), 4.36 (br s, 1 H, H-4), 7.40 and 7.66 (2 d, J = 8.2 Hz, 4 H, Ar tosyl).

(2R,4S)-1-(4-Tolylsulfonyl)-4-[[(1,1-dimethylethyl)dimethylsilyl]oxy]-2-[(3,5-dimethyl-1H-pyrazol-1-yl)carbonyl]pyrrolidine (13). To an ice-cooled solution of 305 g (0.713 mol) of 12 in 3 L of EtOH was carefully added 360 mL of 2 N aqueous KOH. The solution was stirred for 2 h at room temperature, cooled in an ice bath, and acidified with 375 mL of 2 N aqueous HCl. The solvent was evaporated and the residue was partitioned between  $CHCl_3$  and  $H_2O$ . The organic layer was washed  $(H_2O)$ , dried  $(MgSO_4)$ , and evaporated to provide 274.7 g of the corresponding acid (yield 96%, mp 172 °C), which was used without further purification. To a solution of 273.8 g (0.685 mol) of the above acid and 65.9 g (0.685 mol) of 3,5-dimethylpyrazole in 3.5 L of CHCl<sub>3</sub>, cooled at 10 °C, was added 157.1 g (0.664 mol) of dicyclohexylcarbodiimide (DCCI). The mixture was allowed to reach room temperature overnight. The precipitated urea was filtered and washed with CHCl<sub>3</sub>. The filtrate was evaporated to dryness under vacuo. The residue was taken up with AcOEt (insoluble material was filtered off) and washed successively with 10% aqueous NaHCO3, 0.5 N aqueous HCl, and brine. The organic layer was chromatographed over silica gel (CH<sub>2</sub>Cl<sub>2</sub> as eluent) to give 322.3 g of 13: yield 98%; mp 103 °C;  $[\alpha]_{D}$  +154°. Anal. (C<sub>23</sub>H<sub>25</sub>N<sub>3</sub>O<sub>4</sub>SSi) C, H, N. IR 2959, 2925, 2651,

<sup>(20)</sup> Behrens, B.; Karber, G. Wie sind Reihenversuche für biologische Auswertungen am zweckmässigsten anzuordnen? Arch. Exp. Pathol. Pharmakol. 1935, 177, 379–388.

1738 cm<sup>-1</sup>. <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  0.01 and 0.02 (2 d, 6 H, 2 Me, tBDMS), 0.67 (s, 9 H, *tert*-butyl, tBDMS), 2.07 (m, 2 H, H-3, pyrrolidine), 2.23 (s, 6 H, 2 Me, pyrazole ring), 2.39 (s, 3 H, Me tosyl), 3.17 (d, J = 11 Hz, H-5, pyrrolidine), 3.63 (dd, J = 11 Hz, J = 4 Hz, H-5', pyrrolidine), 4.42 (br s, 1 H, H-4), 5.57 (m, 1 H, H-2, pyrrolidine), 6.26 (s, 1 H, H-4 pyrazole ring), 7.40 and 7.69 (2 d, J = 8 Hz, 4 H, Ar, tosyl).

(2R,4S)-1-(4-Tolylsulfonyl)-4-[[(1,1-dimethylethyl)dimethylsilylloxyl-2-formylpyrrolidine (14). A solution of 260 mL (0.26 mol) of 1 M lithium aluminum hydride (LiAlH<sub>4</sub>) in tetrahydrofuran (THF) was added to 2.2 L of dry THF cooled to -40 °C.<sup>15</sup> To this solution was added dropwise over 1 h a solution of 85 g (0.178 mol) of 13 in 2.2 L of dry THF. The reaction was kept 0.5 h at -40 °C. Then 130 mL of 2 N aqueous HCl was added between -40 and -30 °C. After 15 min, the insoluble material was filtered off. The filtrate was evaporated under reduced pressure. The residue was taken up with CHCl<sub>3</sub>, washed with  $H_2O$ , dried (MgSO<sub>4</sub>), and concentrated under vacuo to give the product which was purified over silica gel (CH<sub>2</sub>Cl<sub>2</sub>) to afford 48.5 g of 14: yield 71%;  $[\alpha]_{D}$  +41°; IR 2953, 2928, 2855, 1735 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 0.01 and 0.02 (2 d, 6 H, 2 Me, tBDMS), 0.60 (s. 9 H, tert-butyl, tBDMS), 1.75 (m, 2 H, H-3, pyrrolidine), 2.09 (1 s, 1 H, H-3', pyrrol), 2.38 (s, 3 H, Me tosyl), 3.06 (d, J =11 Hz, H-5 pyrrol), 3.64 (dd, J = 11 Hz, J = 4 Hz, H-5', pyrrol), 3.79 (m, 1 H, H-2, pyrrol), 4.36 (br s, 1 H, H-4, pyrrol), 7.42 and 7.66 (2 d, J = 8 Hz, 4 H, Ar, tosyl), 9.52 (d, J = 4 Hz, 1 H, CHO).

(2R,4S)-1-(4-Tolylsulfonyl)-2-(1-hydroxyethyl)-4-[[(1,1-dimethylethyl)dimethylsilyl]oxy]pyrrolidine (15a and 15b). A solution of 44 mL (0.132 mol) of 3 M MeMgBr in Et<sub>2</sub>O was added to 44 mL of dry Et<sub>2</sub>O. To this solution, cooled at -10 °C, was added dropwise a solution of 48.5 g (0.126 mol) of 14 in 400 mL of dry Et<sub>2</sub>O. The reaction mixture was stirred 15 min at 0 °C, and then 40 mL of 3 M aqueous H<sub>2</sub>SO<sub>4</sub> was carefully added, followed by 50 mL of H<sub>2</sub>O. The organic layer was decanted, washed with H<sub>2</sub>O and brine, and dried (MgSO<sub>4</sub>) to give 46.2 g of 15; yield 91%; mp 98 °C.

Alternatively, both diastereoisomeric alcohols could be separated at this step by chromatography (CH<sub>2</sub>Cl<sub>2</sub>/AcOEt 95:5). From 10 g of the mixture of 15, it was possible to obtain 5.6 g of the less polar diastereoisomer 15a (2R,4S,1'R) (mp 102 °C;  $[\alpha]_D$  +30°) and 4.25 g of the most polar diastereoisomer 15b (2R,4S,1'S) (mp 62 °C;  $[\alpha]_D$  +39°).

15a: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.01–0.05 (2 s, 6 H, 2 Me, tBDMS), 0.74 (s, 9 H, t-Bu, tBDMS), 1.16 (d, J = 6.4 Hz, 3 H, β-Me), 1.73 (m, 2 H, H-3 and H-3'), 2.43 (s, 3 H, Me, tosyl), 3.32 (dd, J = 2.0Hz, 1 H, H-5), 3.60 (m, 2 H, H-2 and H-5'), 3.92 (m, J = 6.4 Hz, 1 H, Hα-1), 4.26 (m, 1 H, H-4), 7.30 and 7.76 (2 d, J = 8.2 Hz, 4 H, Ar, tosyl). 15b: <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 0.01–0.04 (2 s, 6 H, 2 Me, tBDMS), 0.72 (s, 9 H, t-Bu, tBDMS), 1.14 (d, J = 6.4 Hz, 3 H, β-Me), 1.67 and 2.0 (2 m, 2 H, H-3 and H-3'), 2.42 (s, 3 H, Me, tosyl), 3.29 (dd, J = 2.0 Hz, 1 H, H-5), 3.59 (m, 2 H, H-2 and H-5'), 4.27 (m, 1 H, H-4), 4.36 (m, 1 H, Hα-1), 7.30 and 7.73 (2 d, J = 8.2 Hz, 4 H, Ar, tosyl).

(2R, 4S)-1-(4-Tolylsulfonyl)-2-(1-hydroxyethyl)-4hydroxypyrrolidine (16a and 16b). To a solution of 10 g (25 mmol) of 15 in 200 mL of EtOH was added dropwise 7 mL (84.5 mmol) of concentrated HCl. The mixture was stirred for 5 h at room temperature, evaporated under reduced pressure, and crystallized from H<sub>2</sub>O to give 6.2 g of a mixture of the corresponding diols 16a and 16b: yield 87%; mp 135 °C. Alternatively, desilylation of 15a in the same conditions provided the pure diol 16a (yield 90.5%; mp 142 °C;  $[\alpha]_D$  +56.7°) and 15b gave the diol 16b (yield 83%; mp 175 °C;  $[\alpha]_D$  +68°). 16a: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.16 (d, J = 6.0 Hz, 3 H,  $\beta$ -Me), 1.80 (m, 2 H, H-3 and H-3'), 2.43 (s, 3 H, Me, tosyl), 3.49 (dd, J = 2.4 Hz, 2 H, H-5 and H-5'), 3.76 (m, 2 H, H-2 and H $\alpha$ -1), 4.29 (m, 1 H, H-4), 7.33 and 7.79 (2 d, J = 8.2 Hz, 4 H, Ar, tosyl).

**16b:** <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.13 (d, J = 6.6 Hz, 3 H,  $\beta$ -Me), 1.75 and 2.08 (2 m, 2 H, H-3 and H-3'), 2.43 (s, 3 H, Me, tosyl), 3.48 (m, 2 H, H-5 and H-5'), 3.71 (m, 1 H, H-2), 4.34 (m, 2 H, H $\alpha$ -1 and H-4), 7.33 and 7.76 (2 d, J = 8.2 Hz, 4 H, Ar, tosyl).

(1R,4R,6R)- and (1R,4R,6S)-6-Methyl-5-(phenylmethyl)-2-(4-tolylsulfonyl)-2,5-diazabicyclo[2.2.1]heptanes (17a and 17b). To a solution of 80.1 g (0.281 mol) of the above diols 16a and 16b in 400 mL of dry pyridine at 0 °C was added 161 g (0.843 mol) of 4-toluenesulfonyl chloride. The reaction mixture was stirred 1 h at 5 °C and then overnight at room temperature and poured into 3 L of ice-cooled H<sub>2</sub>O. The reaction mixture was extracted with AcOEt, washed successively with 1 N aqueous HCl and brine, and dried (MgSO<sub>4</sub>) to yield 161 g of crude material, which was used without further purification (yield 96.4%).

A mixture of 160 g (0.27 mol) of the above resulting tritosylated derivatives and 95.5 g (0.89 mol) of benzylamine in 750 mL of toluene was heated under reflux for 88 h. After cooling of the reaction mixture, insoluble material was filtered and the filtrate was evaporated under reduced pressure to give 118 g of crude material. This was chromatographed over silica gel (CH<sub>2</sub>Cl<sub>2</sub>/ AcOEt 97:3) to obtain 29.2 g (yield 30%) of diastereoisomer 17a (1R,4R,6R) and 29.7 g (yield 31%) of 17b (1R,4R,6S). Isomer 17a: mp 127 °C; [α]<sub>D</sub> -58.5°; IR 2954, 2880, 1594, 1452, 1340, 1160 cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  0.91 (d, J = 10 Hz, 1 H, H-7), 1.12 (d, J = 6 Hz, 3 H, Me-6), 1.68 (d, J = 10 Hz, 1 H, H-7'), 2.42 (s, 3 H, Me, tosyl), 2.75 (q, J = 6 Hz, 1 H, H-6), 3.02 (dd, J = 8 Hz, 1 H, H-3), 3.18 (br s, 1 H, H-4), 3.20 (dd, J = 8 Hz, 1 H, H-3'), 3.58 (q, J= 4 Hz, 2 H, CH<sub>2</sub>Ph), 4.07 (br s, 1 H, H-1), 7.26 (m, 5 H, CH<sub>2</sub>Ph), 7.29 (d, J = 8 Hz, 2 H, Ar, tosyl), 7.70 (d, J = 8 Hz, 2 H, Ar, tosyl). Anal.  $(C_{20}H_{24}N_2O_2S)$  C, H, N. Isomer 17b: mp 133 °C;  $[\alpha]_D - 18^\circ$ . IR 3436, 2974, 2925, 1596, 1452, 1343, 1160 cm<sup>-1</sup>; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta 0.79$  (d, J = 6 Hz, 3 H, Me-6), 0.93 (d, J = 10 Hz, 1 H, H-7), 1.66 (d, J = 10 Hz, H-7'), 2.44 (s, 3 H, Me, tosyl), 2.73 (q, J =6 Hz, 1 H, H-6), 2.88 (d, J = 9.5 Hz, 1 H, H-3), 3.34 (br s, 1 H, H-4), 3.66 (s, 2 H,  $CH_2Ph$ ), 3.71 (d, J = 9.5 Hz, 1 H, H-3'), 3.93  $(br s, 1 H, H-1), 7.26 (s, 5 H, CH_2Ph), 7.28 (d, J = 8 Hz, 2 H, Ar,$ tosyl), 7.73 (d, J = 8 Hz, 2 H, Ar tosyl). Anal. (C<sub>20</sub>H<sub>24</sub>N<sub>2</sub>O<sub>2</sub>S) C, H, N. NOESY experiments (proton selective probe, amx 400, Brucker) showed a correlation between H-7 at 0.93 ppm and the methyl group at C-6 position for 17b, thus giving the 1R,4R,6Sconfiguration for that isomer.

(1R, 4R, 6R)- and (1R, 4R, 6S)-6-Methyl-5-(phenylmethyl)-2,5-diazabicyclo[2.2.1]heptanes, Dihydrobromides (8a and 8b). A mixture of 0.94 g (2.63 mmol) of 17b was added to 2.4 mL of 33% HBr in AcOH. The reaction mixture was stirred at 80 °C overnight. The solvent was evaporated under reduced pressure and the residue was triturated in acetone, decanted, and finally crystallized (hygroscopic material) from ether to give 0.85 g (yield 88.5%) of 8b.

Using the same methodology, the isomer 8a was obtained in a 72% yield. The crude products 8a and 8b were used directly in the next step without further purification.

(1R,4R,6R)- and (1R,4R,6S)-6-Methyl-2,5-diazabicyclo-[2.2.1]heptanes, Dihydrobromides (25a and 25b). A suspension of 0.81 g (2.22 mmol) of 8a and 0.76 g of 10% Pd/C in 20 mL of methanol was hydrogenated for 2 h. After the catalyst was filtered off over a Celite pad, the filtrate was evaporated under vacuo to provide 0.54 g of crude material which was crystallized from hot 2-propanol to yield 0.36 g (yield 60%) of 25a: mp >260 °C;  $[\alpha]_D - 23.2^\circ$ . IR 3425, 2954, 1624, 1580, 1397, 1120 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.49 (d, J = 7.2 Hz, 3 H, Me-6), 2.11 and 2.24 (2 d, J = 12 Hz, 2 H, H-7 and H-7'), 3.40 and 3.46 (2 d, J = 12Hz, 2 H, H-3 and H-3'), 3.91 (q, J = 7.2 Hz, 1 H, H-6), 4.46 (s, 2 H, H-1 and H-4). Anal. (C<sub>16</sub>H<sub>12</sub>N<sub>2</sub>·2HBr) C, H, N.

In the same manner isomer 25b was obtained from 8b: yield 73%; mp >260 °C;  $[\alpha]_D$  -29.4°. <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.27 (d, J = 6.8 Hz, 3 H, Me-6), 2.01 and 2.10 (2 d, J = 12.6 Hz, 2 H, H-7 and H-7′), 3.33 and 3.45 (2 d, J = 12 Hz, 2 H, H-3 and H-3′), 3.93 (q, J = 6.8 Hz, 1 H, H-6), 4.30 (s, 1 H, H-1), 4.41 (s, 1 H, H-4). Anal. (C<sub>16</sub>H<sub>12</sub>N<sub>2</sub>·2HBr) C, H, N.

(1R,4R,6R) and (1R,4R,6S)-2-(Trifluoroacety1)-5-(phenylmethy1)-6-methyl-2,5-diazabicyclo[2.2.1]heptanes (19a and 19b). A suspension of 10 g (27 mmol) of 8b in the minimum amount of water was treated with an excess of 10 N aqueous NaOH, extracted with Et<sub>2</sub>O (three times), dried (K<sub>2</sub>CO<sub>3</sub>), and evaporated. To the residual oil dissolved in 40 mL of CH<sub>2</sub>Cl<sub>2</sub> at 10 °C was added dropwise 15 mL (21 mmol) of trifluoroacetic anhydride. After 2 h at room temperature, the reaction mixture was evaporated under reduced pressure and chromatographed over silica gel (CH<sub>2</sub>Cl<sub>2</sub>/MeOH 98:2) to provide 4.1 g (yield 67%) of 19b as an oil. Isomer 19b: <sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  0.88 (d, J = 6.4 Hz, 3 H, Me-6), 1.60 (m, 1 H, H-7), 2.06 (2 d, J = 9.4 Hz, 1 H, H-7'), 2.58 (m, 1 H, H-6), 3.25 (m, 1 H, H-3), 3.51 (m, 1 H, H-4), 3.69 (q, J = 8.6 Hz, 2 H, CH<sub>2</sub> benzyl), 3.84 (m, 1 H, H-3'),

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4.15 and 4.40 (2 s, 1 H, H-1, two conformers), 7.25 (m, 5 H, Ar).

In the same manner 19a was obtained from 8a (yield 38%): <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  0.79 (d, J = 6.4 Hz, 3 H, Me-6), 1.69 (m, 1 H, H-7), 2.05 (m, 1 H, H-7'), 2.89 (m, 1 H, H-6), 3.05 (m, 1 H, H-4), 3.37 (m, 2 H, H-3 and H-3'), 3.64 (q, J = 8 Hz, 2 H, CH<sub>2</sub> benzyl), 4.40 and 4.56 (2 s, 1 H, H-1, 2 conformers), 7.32 (m, 5 H, Ar).

(1R,4R,6R)- and (1R,4R,6S)-2-(Trifluoroacetyl)-6methyl-2,5-diazabicyclo[2.2.1]heptanes (9a and 9b). A suspension of 3.9 g (13 mmol) of 19b and 0.6 g 10% Pd/C in 35 mL of MeOH was hydrogenated for 1.5 h. After filtration of the catalyst, the filtrate was concentrated under vacuo to give 2.53 g of 9b (yield 94%) as an oil. Isomer 9b: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  0.9 (d, J = 6.5 Hz, 3 H, Me-6), 1.61 (m, 1 H, H-7), 2.07 (m, 1 H, H-7'), 2.56 (m, 1 H, H-6), 3.19–3.96 (m, 3 H, H-3, H-3', and H-4), 4.15 and 4.42 (2 s, 1 H, H-1, 2 conformers).

According to the same procedure the isomer 9a was obtained from 19a (yield 92%). Isomer 9a: <sup>1</sup>H NMR ( $CDCl_3$ )  $\delta$  1.18 (d, J = 6.4 Hz, 3 H, Me-6), 1.89 (2 d, J = 9 Hz, 1 H, H-7), 2.06 (m, 1 H, H-7'), 3.30–3.83 (m, 4 H, H-3, H-3', H-4, and H-6), 4.50 and 4.78 (2 s, 1 H, H-1, 2 conformers).

7-[(1R,3R,4R)- and (1R,3S,4R)-3-Methyl-5-(trifluoroacetyl)-2,5-diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3carboxylic Acid Ethyl Ester (21a and 21b,  $R_1 = t$ -Bu,  $R_5 =$ H). A mixture of 2.5 g (12 mmol) of 9b, 2.6 g (8 mmol) of 27 ( $R_1$ = tert-butyl,  $R_5 = H$ , 20), and 1.2 g (8 mmol) of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) in 15 mL of DMF was stirred at 100 °C for 5.5 h. The solvent was evaporated under vacuo and the residue was purified by chromatography over silica gel (AcOEt, then AcOEt/MeOH 94:6) to provide 2.25 g of 21b (yield 56.5%). In the same manner the isomer 21a was obtained from 9a and 27 (yield 98%). Isomer 21a (R<sub>1</sub> = t-Bu, R<sub>5</sub> = H, (1R,3R,4R)): <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.16 (d, J = 6.0 Hz, 3 H, Me-3, bridged piperazine), 1.27 (t, J = 6.8 Hz, 3 H, Me ester), 1.81 (s, 9 H, t-Bu), 2.05 (m, 1 H, H-7, pip.), 2.45 (m, 1 H, H-7', pip.), 3.48–4.02 (m, 2 H, H-6 and H-6', pip.), 4.21 (q, J = 6.8 Hz, 2 H, CH<sub>2</sub> ester), 4.44 (s, 1 H, H-4, pip.), 4.93 (br s, 2 H, H-1 + H-3, pip.), 8.00 (d, J = 12 Hz, 1 H, H-5), 8.70 (s, 1 H, H-2).

Isomer 21b (R<sub>1</sub> = t-Bu, R<sub>5</sub> = H, (1R,3S,4R)): <sup>1</sup>H NMR (DMSO- $d_{6}$ , at 80 °C because of conformers)  $\delta$  1.26 (t, J = 7.0 Hz, 3 H, Me ester), 1.33 (m, 3 H, Me-3, bridged piperazine), 1.81 (s, 9 H, t-Bu), 2.12 (m, 1 H, H-7, pip.), 2.37 (m, 1 H, H-7', pip.), 3.40–3.78 (m, 2 H, H-6 and H-6', pip.), 4.24 (q, J = 7.0 Hz, 2 H, CH<sub>2</sub> ester), 4.44 (s, 1 H, H-4, pip.), 4.65 (br s, 1 H, H-3, pip.), 5.11 (br s, 1 H, H-1, pip.), 8.00 (d, J = 12 Hz, 1 H, H-5), 8.69 (s, 1 H, H-2).

7-[(1R,3R,4R)- and (1R,3S,4R)-3-Methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic Acid Hydrochloride (38 and 39). A mixture of 2.1 g (4.4 mmol) of 21b ( $R_1$ = t-Bu,  $R_5 = H$ ) and 6 mL (12 mmol) of 2 N aqueous NaOH in 20 mL of EtOH was heated under reflux for 5 h. After evaporation under reduced pressure of the solvent, the residue was taken up in H<sub>2</sub>O (insoluble material was discarded), and the pH of the filtrate was brought to 7 with concentrated HCl. The resulting amino acid (1.4 g) was transformed into 1.42 g of its hydrochloride salt 39 with 2 N aqueous HCl in EtOH (yield 79%): mp 240 °C dec;  $[\alpha]_{\rm D}$  +145° (c = 0.25, 0.1 N HCl); <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.34 (d, J = 6.4 Hz, 3 H, Me-3, bridged piperazine), 1.86 (s, 9 H, t-Bu),1.97 (m, 1 H, H-7, pip.), 2.45 (m, 1 H, H-7', pip.), 3.27 (m, 2 H, H-6 and H-6', pip.), 4.30 (s, 1 H, H-4, pip.), 4.64 (br s, 1 H, H-3, pip.), 5.11 (s, 1 H, H-1, pip.), 8.18 (d, J = 12 Hz, 1 H, H-5), 9.42 (s, 1 H, H-2). Anal.  $(C_{19}H_{23}FN_4O_3 HCl) C, H, N.$ 

The compound 38 was obtained according to the same procedure (yield 55%): mp >260 °C;  $[\alpha]_D$  +103° (c = 0.25, 0.1 N HCl); <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.47 (d, J = 6.2 Hz, 3 H, Me-3, bridged piperazine), 1.90 (s, 9 H, t-Bu), 2.08 (d, J = 12 Hz, 1 H, H-7, pip.), 2.24 (d, J = 12 Hz, 1 H, H-7', pip.), 3.48 (dd, J = 10 Hz, 2 H, H-6 and H-6', pip.), 4.49 (br s, 2 H, H-3 and H-4, pip.), 5.03 (s, 1 H, H-1, pip.), 8.21 (d, J = 12 Hz, 1 H, H-5), 8.93 (s, 1 H, H-2). Anal. ( $C_{19}H_{23}FN_4O_3$ -HCl) C, H, N.

7-[(1R,4R,6S)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Ethyl Ester (30). A mixture of 0.426 g (1.55 mmol) of 25b, 0.37 g (1.12 mmol) of 27, and 0.65 g (4.3 mmol) of DBU in 35 mL of CH<sub>3</sub>CN was heated under reflux for 2 h. The solvent was evaporated under vacuo and the residue was crystallized from H<sub>2</sub>O to give 0.38 g of **30** (yield 85%): mp 184 °C dec;  $[\alpha]_D$  +141.4°; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  0.96 (d, J = 6.4 Hz, 3 H, Me-6, bridged piperazine); 1.26 (t, J = 6.8 Hz, 3 H, Me ester), 1.68 (d, J = 9.4 Hz, 1 H, H-7, pip.), 1.82 (m, 10 H, *tert*-butyl and H-7'), 3.24 (m, 1 H, H-3, pip.), 3.53 (m, 1 H, H-6, pip.), 3.66 (s, 1 H, H-4, pip.), 3.72 (m, 1 H, H-3', pip.), 4.20 (q, J = 6.8 Hz, 2 H, CH<sub>2</sub> ester), 4.49 (s, 1 H, H-1, pip.), 7.87 (d, J = 12 Hz, 1 H, H-5), 8.65 (s, 1 H, H-2). Anal. (C<sub>21</sub>H<sub>27</sub>FN<sub>4</sub>O<sub>3</sub>) C, H, N.

Alternatively the derivative 30 could be obtained (see Scheme II) following the sequence  $8b + 27 \rightarrow 23b$  ( $R_1 = t$ -Bu,  $R_5 = H$ , yield 54.8%; mp 203 °C)  $\rightarrow$  30 (yield 94.1%).

7-[(1R,4R,6S)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (41). A suspension of 0.34 g (0.84 mmol) of 30 and 0.46 mL (0.92 mmol) of 2 N aqueous NaOH in 6 mL of EtOH was refluxed for 1.5 h. After the solution was cooled, 0.45 mL (0.9 mmol) of 2 N aqueous HCl was added. The precipitate was filtered to give 0.29 g of the corresponding amino acid which was transformed into the chlorhydrate salt 41 (0.29 g, yield 84%): mp >260 °C;  $[\alpha]_D$  +146° (c = 0.25, 0.1 N HCl); IR 2936, 2404, 1669, 1631, 1537, 1438, 1212cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.36 (d, J = 7.0 Hz, 3 H, Me-6, bridged piperazine), 1.90 (s, 9 H, tert-butyl), 2.25 (m, 2 H, H-7 and H-7', pip.), 3.95 (m, 2 H, H-3 and H-3', pip.), 4.23 (m, 1 H, H-6), 4.50 (s, 1 H, H-4, pip.), 4.84 (s, 1 H, H-1, pip.), 8.15 (d, J = 12 Hz, 1 H, H-5), 8.90 (s, 1 H, H-2). Anal.  $(C_{19}H_{23}FN_4O_3 \cdot HCl)$ C, H, N.

7-[(1*R*,4*R*,6*R*)-5-(Phenylmethyl)-6-methyl-2,5-diazabicyclo[2.2.1]heptan-2-yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8-naphthyridine-3-carboxylic Acid Ethyl Ester (23a,  $\mathbf{R}_1 = t$ -Bu,  $\mathbf{R}_5 = \mathbf{H}$ ). A mixture of 4.2 g (11.5 mmol) of 8a, 3.6 g (11 mmol) of 27, and 7.3 g (48 mmol) of DBU in 40 mL of CH<sub>3</sub>CN was stirred overnight. The residue was evaporated under vacuo and the residue was partitioned between CH<sub>2</sub>Cl<sub>2</sub> and H<sub>2</sub>O, dried (MgSO<sub>4</sub>), and chromatographed over silica gel (CH<sub>2</sub>Cl<sub>2</sub>/ MeOH 94:6) to give 4 g of 23a ( $\mathbf{R}_1 = t$ -Bu,  $\mathbf{R}_5 = \mathbf{H}$ ; yield 73.5%): <sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  0.71 (d, J = 7.0 Hz, 3 H, Me-6, bridged piperazine), 1.26 (t, J = 7.0 Hz, 3 H, Me ester), 1.80 (s, 9 H, *t*-Bu), 1.80-2.11 (m, 3 H, H-6, H-7, and H-7', pip.), 3.61-3.86 (m, 5 H, H-3, H-3', and H-4, pip. and CH<sub>2</sub>Ph), 4.20 (q, J = 7.0 Hz, 2 H, CH<sub>2</sub> ester), 4.83 (br s, 1 H, H-1, pip.), 7.85-7.93 (m, 5 H, Ar), 8.10 (d, J = 13.2 Hz, 1 H, H-5), 8.65 (s, 1 H, H-2).

7-[(1R,4R,6R)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Ethyl Ester Hydrochloride (28). A mixture of 3.4 g (6.9 mmol) of 23a ( $R_1 = t$ -Bu,  $R_5 = H$ ), 2.4 g of 10% Pd/C, and 6.5 mL (6.5 mmol) of 1 N aqueous HCl in 60 mL of MeOH was hydrogenated for 2 h. The catalyst was filtered off and the filtrate was evaporated to yield 3 g of 28 (yield 99.3%): mp 164 °C; [ $\alpha$ ]<sub>D</sub> +67.7°.

7-[(1*R*,4*R*,6*R*)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (40). A solution of 2.7 g (6.15 mmol) of 28 and 9 mL (9 mmol) of 1 N aqueous HCl in 45 mL of EtOH was heated under reflux for 3.5 h. After evaporation of the reaction mixture under reduced pressure, the residue was recrystallized from EtOH/H<sub>2</sub>O 90:10 to provide 1.4 g of 40 (yield 59%): mp >260 °C;  $[\alpha]_D$  +71.5° (c= 0.25, 0.1 N HCl). IR 3443, 3139, 2881, 2698, 2620, 2494, 1706, 1515, 1188 cm<sup>-1</sup>, <sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  1.23 (d, J = 6.8 Hz, 3 H, Me-6, pip.), 1.88 (s, 9 H, t-Bu), 2.13 (d, J = 9.4 Hz, 1 H, H-7, pip.), 2.25 (d, J = 9.4 Hz, 1 H, H-7', pip.), 3.95 (m, 3 H, H-3, H-3', and H-6, pip.), 4.48 (s, 1 H, H-4, pip.), 5.11 (s, 1 H, H-1, pip.), 8.14 (d, J = 12 Hz, 1 H, H-5), 8.86 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>23</sub>F-N<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1R,4R,6S)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-5-methyl-6-fluoro-1,4-dihydro-4oxo-1,8-naphthyridine-3-carboxylic Acid Hydrochloride (44). The derivative 44 was prepared according to the procedure described for 40 (see Scheme II) by condensation of 8b with 20 (R<sub>1</sub> = t-Bu, R<sub>5</sub> = Me; oil (yield 62.5%)), followed by hydrogenolysis of the corresponding N-benzylated compound 23b (R<sub>1</sub> = t-Bu, R<sub>5</sub> = Me) (yield 93.5%) and finally alkaline hydrolysis and salt formation of 44 (yield 53%): mp >260 °C;  $[\alpha]_D$ +134° (c = 0.125, 0.1 N HCl/MeOH 50:50); IR 3471, 3421, 2975, 2932, 1693, 1629, 1542, 1465, 1182 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_{g}$ )  $\delta$  1.34 (d, J = 6.4 Hz, 3 H, Me-6, pip.), 1.89 (s, 9 H, *t*-Bu), 2.23 (m, 2 H, H-7 and H-7', pip.), 2.76 (s, 3 H, 5-Me), 3.8–4.2 (m, 3 H, H-3, H-3', and H-6, pip.), 4.51 (s, 1 H, H-4, pip.), 4.84 (s, 1 H, H-1, pip.), 8.90 (s, 1 H, H-2). Anal. (C<sub>20</sub>H<sub>28</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1*R*,3*R*,4*S*)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-cyclopropyl-5-methyl-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (46). According to Scheme II, 9a (3*R*) was condensed with 20 ( $R_1 = C_3H_5$ ,  $R_5 = Me$ ) (yield 44%) and the resulting naphthyridine 21a ( $R_1 = C_3H_5$ ,  $R_5 = Me$ ) was hydrolyzed in alkaline medium and transformed into the chlorhydrate 46 (yield 76%); mp >260 °C; [ $\alpha$ ]<sub>D</sub> +56.2° (c = 0.125, 0.1 N HCl/MeOH 50:50). IR 3410, 2922, 2629, 1721, 1626, 1449, 1336, 1149 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$ 1.11-1.30 (2 m, 4 H, 2 CH<sub>2</sub>, cyclopropyl), 1.54 (d, J = 6 Hz, 3 H, Me-6, pip.), 2.07 (d, J = 11 Hz, 1 H, H-7, pip.), 2.19 (d, J = 11Hz, 1 H, H-7', pip.), 2.73 (br s, 3 H, Me-5), 3.47 (m, 2 H, H-6 and H-6', pip.), 3.71 (m, 1 H, CH, cyclopropyl), 4.48 (br s, 2 H, H-3 and H-4, pip.), 5.12 (s, 1 H, H-1, pip.), 8.60 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>21</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1R,3S,4S)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-cyclopropyl-5-methyl-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (47). For 47 the same procedure described for the preparation of 46 was used (yield 42%): mp >260 °C;  $[\alpha]_D$  +174.1° (c = 0.125, 0.1 N HCl/MeOH 50:50); IR 3414, 2977, 2726, 1694, 1629, 1465, 1181 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_g$ )  $\delta$  0.94 and 1.18 (2 m, 4 H, 2 CH<sub>2</sub>, cyclopropyl), 1.36 (d, J = 6.2 Hz, 3 H, Me-6, pip.), 1.92 (d, J = 11 Hz, 1 H, H-7, pip.), 2.17 (d, J = 11 Hz, 1 H, H-7', pip.), 2.69 (d, J = 2.8 Hz, 3 H, Me-5), 3.22 (d, J = 11.4 Hz, 1 H, H-6, pip.), 3.32 (d, J = 11.4 Hz, 1 H, H-6', pip.), 3.65 (m, 1 H, CH, cyclopropyl), 4.26 (s, 1 H, H-4, pip.), 4.60 (m, 1 H, H-3, pip.), 5.15 (s, 1 H, H-1, pip.), 8.55 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>21</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1*R*,4*R*,6*R*)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-cyclopropyl-5-methyl-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (48). For 48 the same procedure described for the preparation of 46 was used (yield 34%): mp >260 °C;  $[\alpha]_{\rm D}$ +102° (c = 0.125, 0.1 N HCl/MeOH 50:50); IR 3410, 2870, 2721, 1719, 1627, 1450, 1036 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.11 and 1.28 (2 m, 7 H, 2 CH<sub>2</sub>, cyclopropyl and Me-6, pip.), 2.10 (dd, J = 10 Hz, 2 H, H-7 and H-7′, pip.), 2.77 (d, J = 2.8 Hz, 3 H, Me-5), 3.71 (m, 1 H, H-6, pip.), 4.05 (m, 3 H, CH, cyclopropyl, H-3 and H-3′ pip.), 4.53 (s, 1 H, H-4, pip.), 5.31 (s, 1 H, H-1, pip.), 8.62 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>21</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1*R*,*AR*,**6***S*)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-cyclopropyl-5-methyl-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (49). The procedure described for the preparation of 40 was followed to achieve the synthesis of 49 (yield 28%): mp >260 °C; [ $\alpha$ ]<sub>D</sub> +110° (c = 0.25, 0.1 N HCl); IR 3417, 2878, 2668, 2497, 1720, 1628, 1454 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO-d<sub>6</sub>)  $\delta$  1.13 (m, 4 H, 2 CH<sub>2</sub>, cyclopropyl), 1.34 (d, J = 6.4 Hz, 3 H, Me-6, pip.), 2.08 (m, 2 H, H-7 and H-7, pip.), 2.71 (d, J = 2.8 Hz, 3 H, Me-5), 3.7-4.15 (m, 4 H, H-3, H-3', and H-6, pip., and CH, cyclopropyl), 4.45 (s, 1 H, H-4, pip.), 4.88 (s, 1 H, H-1, pip.), 8.59 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>21</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1*R*,4*R*,6*S*)-6-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(2,4-difluorophenyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (50). Using the methodology described for 40, the preparation of 50 was performed by condensation of 8b and 20 (R<sub>1</sub> = 2,4-difluorophenyl, R<sub>5</sub> = H),<sup>21</sup> hydrogenolysis, and acidic hydrolysis (yield 50%): mp >260 °C; [α]<sub>D</sub> +195° (c = 0.125, 0.1 N HCl/MeOH 50:50). IR 3064, 2858, 2658, 2497, 1731, 1634, 1482, 1217, 1150 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1.07 (d, J = 6.4 Hz, 3 H, Me-6, pip.), 2.05 (m, 2 H, H-7 and H-7′, pip.), 3.38-4.20 (m, 4 H, H-3, H-3′, H-6, and H-4, pip.) 4.37 (s, 1 H, H-1, pip.), 7.64 and 7.82 (3 m, 3 H, 2,4-diFphenyl), 8.21 (d, J = 12 Hz, 1 H, H-5), 8.86 (s, 1 H, H-2). Anal. (C<sub>21</sub>H<sub>17</sub>F<sub>3</sub>N<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

(2R,4R)-4-Hydroxy-1,2-pyrrolidinedicarboxylic Acid 1,2-Bis(phenylmethyl) Ester (31). After inversion at C-2 of the *trans*-4-hydroxy-L-proline, according to a similar procedure described in the literature,<sup>17</sup> 31 was obtained (yield 38% from *trans*-4-hydroxy-L-proline): thick oil;  $[\alpha]_D$  +34.2°; <sup>1</sup>H NMR  $(DMSO-d_6) \delta 1.96 (m, 1 H, H-3), 2.35 (m, 1 H, H-3'), 3.25 (m, 1 H, H-5), 3.60 (m, 1 H, H-5'), 4.29 (br s, 1 H, H-4), 4.43 (dd, 1 H, 2 conformers, H-2), 5.01-5.08 (m, 5 H, 2 conformers, 2 CH<sub>2</sub>Ph, OH), 7.31 and 7.35 (2 s, 10 H, Ar).$ 

(2R,4S)-4-Acetoxy-D-proline (32). Tosylation of 31 in pyridine, followed by inversion at C-4 with tetraethylammonium acetate in AcOEt gave (2R,4S)-4-acetoxy-1,2-pyrrolidinedicarboxylic acid 1,2-bis(phenylmethyl) ester in 63.5% yield (from 31), following the procedure described for the N-tosyl analogue:<sup>5</sup>  $[\alpha]_{\rm D}$  +53.2°. This latter 1,2-bis(phenylmethyl)ester was hydrogenated with 10% Pd/C in methanol to provide 32 (yield 78.5%): mp 176-8 °C dec;  $[\alpha]_{\rm D}$  +28° (c = 0.865, 0.5 N HCl) (lit.<sup>18</sup>  $[\alpha]_{\rm D}$ -26.6° (c = 0.865, 0.5 N HCl) for the 2S,4R isomer).

(2S,5R,7S)-2-tert-Butyl-4-0x0-3-0xa-1-azabicyclo[3.3.0]oct-7-yl Acetate (33). To a suspension of 21 g (0.12 mmol) of 32 in 300 mL of CH<sub>2</sub>Cl<sub>2</sub> were added 53 mL (0.48 mol) of trimethylacetaldehyde and 0.3 mL of trifluoroacetic acid. The mixture was refluxed overnight with continuous drying of the CH<sub>2</sub>Cl<sub>2</sub> vapors on 4A molecular sieves. The solution was cooled, the little insoluble was filtered, and the filtrate was evaporated under vacuo. The oily residue was crystallized from pentane to yield 25 g of 33 (yield 86%; mp 100 °C); this instable compound was contaminated with 10% pivaldehyde and was used without further purification.

(2S,5R,7S)-2-tert-Butyl-5-methyl-4-oxo-3-oxa-1-azabicyclo[3.3.0]oct-7-yl Propionate (34). To a solution of 26.5 g (0.11 mol) of the adduct 33 in 850 mL of THF cooled at -75 °C was added dropwise a solution of 0.23 mol of LDA in 650 mL of THF at  $\theta \leq -68$  °C. After 1.5 h at -75 °C, a solution of 45 mL (0.7 mol) of methyl iodide in 100 mL of THF was carefully added and the mixture was kept 1 h at -70 °C. The reaction mixture was allowed to reach -20 °C and was diluted with 500 mL of Et<sub>2</sub>O and 200 mL of a saturated aqueous solution of NH<sub>4</sub>Cl. The organic layer was decanted, washed with brine, and dried (MgSO<sub>4</sub>). There was obtained 29 g of raw material which was rapidly chromatographed over a small silica gel pad (CH<sub>2</sub>Cl<sub>2</sub>/pentane/Et<sub>2</sub>O 3.5:4.5:2) to provide 16.4 g of 34 (yield 55%) as a very instable oil which was rapidly hydrolyzed to 35a.

(2S,4R)-4-Hydroxy-2-methylproline (35a). A suspension of 16.3 g (60 mmol) of 34 in 50 mL of 6 N aqueous HCl was refluxed for 1.5 h. The aqueous solution was washed with CH<sub>2</sub>Cl<sub>2</sub> and evaporated to dryness under vacuo. The residue was dried and crystallized from acetone to give 8.9 g of the corresponding hydrochloride salt of the proline 35a (yield 81%): mp 190 °C dec;  $[\alpha]_{\rm D}$  +48.1° ( $c = 1, H_2$ O). Anal. (C<sub>6</sub>H<sub>11</sub>NO<sub>3</sub>·HCl) C, H, N.

The hydrochloride salt 35a was passed through an Amberlite IR-48 anion exchange to give the free base which was crystallized from acetone after evaporation of water under reduced pressure: mp >260 °C;  $[\alpha]_D$  +68.07° (c = 1, H<sub>2</sub>O) (lit.<sup>18</sup>  $[\alpha]_D$  -71° (c = 1, H<sub>2</sub>O) for the 2*R*,4*S* enantiomer); <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.47 (s, 3 H, Me-2), 1.65–1.70 (m, 1 H, H-3), 2.33–2.46 (m, 1 H, H-3'), 2.93 and 3.23 (m, 2 H, H-5 and H-5'), 4.25 (m, 1 H, H-4).

(2S,4R)-4-Hydroxy-2-methylproline Ethyl Ester (35b). To a solution of 10 g (55.1 mmol) of the above acid 35a in 250 mL of absolute EtOH at reflux was bubbled dry HCl gas for 5 h. The solvent was evaporated to dryness. The residue was dissolved in a mixture of 100 mL of MeOH and 100 mL of TEA. The mixture was evaporated to dryness under vacuo and the residue was taken up in Et<sub>2</sub>O, the insoluble material was filtered, and the filtrate was evaporated to give 7.5 g of 35b (yield 79%): mp 50 °C; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.27 (t, J = 7.0 Hz, 3 H, CH<sub>3</sub>, ester), 1.50 (s, 3 H, Me-2), 1.70–1.79 (m, 1 H, H-3), 2.53 and 2.60 (2 dd, J = 6.2 Hz, 1 H, H-3'), 3.01–3.03 (m, 2 H, H-5 and H-5'), 4.17 (q, J = 7.0 Hz, 2 H, CH<sub>2</sub>, ester), 4.34 (m, 1 H, H-4). Anal. (C<sub>9</sub>H<sub>15</sub>NO<sub>3</sub>) C, H, N.

(28,4S)-1-(4-Tolylsulfonyl)-4-[(4-tolylsulfonyl)oxy]-2methylprolinol (36). After tosylation of 35b with 4-toluenesulfonyl chloride in pyridine, the N,O-ditosylated derivative of 35b was obtained in 94% yield: <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.24 (t, J = 7.0 Hz, 3 H, CH<sub>3</sub> ester), 1.63 (s, 3 H, Me-2), 2.06 and 2.13 (m, 1 H, H-3), 2.41 and 2.43 (2 s, 6 H, 2 Me, tosyl), 2.45-2.52 (m, 1 H, H-3'), 3.44-3.51 (m, 1 H, H-5), 3.76-3.84 (m, 1 H, H-5'), 4.16 (q, J = 7.0 Hz, 2 H, CH<sub>2</sub>, ester), 5.02 (m, 1 H, H-4), 7.23-7.32 (2 d, J = 7.6 Hz, 4 H, Ar, tosyl), 7.64-7.69 (2 d, J = 7.6 Hz, 4 H, Ar, tosyl). To a solution of 2.4 g (5 mmol) of the above ester in 40 mL of THF cooled at 0 °C was added portionwise 0.24 g (11

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mmol) of LiBH<sub>4</sub>. After 2 h at 5 °C, the reaction mixture was allowed to reach room temperature overnight, cooled at 10 °C, and hydrolyzed with 6 N aqueous HCl. After dilution with H<sub>2</sub>O, and extraction with AcOEt, and drying (MgSO<sub>4</sub>), 1.7 g of raw material was obtained which was chromatographed over silica gel (CH<sub>2</sub>Cl<sub>2</sub>/MeOH 97:3) to yield 1.35 g of **36** as an oil (yield 61.6%): <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.26 (s, 3 H, Me-2), 1.80–1.90 (m, 1 H, H-3), 2.42–2.46 (m, 7 H, Me, tosyl and H-3'), 3.30–3.71 (m, 3 H, CH<sub>2</sub>OH and H-5), 3.93 (d, J = 12 Hz, 1 H, H-5'), 4.97 (m, 1 H, H-4), 7.27–7.34 (m, 4 H, Ar, tosyl), 7.66–7.77 (m, 4 H, Ar, tosyl).

(1R,4R)-1-Methyl-2-(4-tolylsulfonyl)-5-(phenylmethyl)-2,5-diazabicyclo[2.2.1]heptane (37). Tosylation of 36 afforded, after chromatography ( $CH_2Cl_2/MeOH$  99:1), the corresponding tritosylated derivative (yield 29%): mp 106 °C;  $[\alpha]_D - 2.5^\circ$  (c = 0.25, CDCl<sub>3</sub>); <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.39 (s, 3 H, Me-2), 1.92 and 1.99 (2 m, 1 H, H-3), 2.39-2.47 (m, 10 H, 3 Me-Ar, tosyl, and H-3'), 3.49-3.66 (m, 2 H, CH<sub>2</sub>OTs), 4.02 (d, J = 9.6 Hz, 1 H, H-5), 4.26(d, J = 9.6 Hz, 1 H, H-5'), 4.89 (m, 1 H, H-4), 7.24-7.39 (m, 6 H,Ar, tosyl), 7.62-7.80 (m, 6 H, Ar, tosyl). A suspension of the above tritosylated derivative and 7.7 mL (70 mmol) of benzylamine in xylene was heated at 160 °C for 12 h. The reaction mixture was cooled and the insoluble material was filtered and washed with toluene. The filtrate was evaporated under vacuo to afford 14.5 g of raw material which was chromatographed (CH<sub>2</sub>Cl<sub>2</sub>/AcOEt 90:10) to give 2.5 g of 37 (yield 30%): mp 77 °C;  $[\alpha]_D$  +7.8°; <sup>1</sup>H NMR ( $CDCl_3$ )  $\delta$  1.62 (s, 3 H, Me-1), 1.76 (d, J = 9.6 Hz, 1 H, H-7), 1.86 (d, J = 9.6 Hz, 1 H, H-7'), 2.40–2.43 (m, 1 H, H-6), 2.46 (s, 3 H, Me-Ar, tosyl), 2.54 (br s, 1 H, H-6'), 3.35-3.41 (m, 2 H, H-3 and H-4), 3.55 (q, J = 13.4 Hz, 2 H,  $CH_2Ph$ ), 3.75-3.87 (m, 1 H, H-3'), 7.12–7.35 (m, 7 H, Ar, tosyl and  $CH_2Ph$ ), 7.80 (d, J = 8.2Hz, 2 H, Ar, tosyl). Anal.  $(C_{20}H_{24}N_2O_2S)$ .

(1R,4R)-4-Methyl-2-(phenylmethyl)-2,5-diazabicyclo-[2.2.1]heptane, Dihydrobromide (6). A suspension of 0.82 g (2.3 mmol) of 37 in 9 mL of 33% HBr in AcOH was heated at 70-80 °C for 4 h. Excess of HBr and AcOH was evaporated under vacuo. The residue was crystallized from Et<sub>2</sub>O to provide 0.9 g of 6, which was used without further purification.

(1R,4R)-1-Methyl-2-(trifluoroacetyl)-2,5-diazabicyclo-[2.2.1]heptane, Trifluoroacetate (7). To a solution of 2 g (5.5 mmol) of 6 in 50 mL of MeOH was added 15 g (10.8 mmol) of  $K_2CO_3$ . After 30 min, the insoluble material was filtered and the filtrate was evaporated. To 1.5 g of the resulting crude amine in 20 mL of CH<sub>2</sub>Cl<sub>2</sub> was added 10 mL of trifluoroacetic anhydride. The reaction mixture was stirred overnight and evaporated under reduced pressure. The residue was partitioned between CH<sub>2</sub>Cl<sub>2</sub> and  $H_2O$ . The organic layer was washed successively with 10% aqueous  $NaHCO_3$  and brine and dried (MgSO<sub>4</sub>) to give 1.6 g of raw material. Chromatography (CH<sub>2</sub>Cl<sub>2</sub>/MeOH 97.5:2.5) afforded 0.84 g of N-trifluoroacetylated 6, trifluoroacetate salt (yield 37.2%). After hydrogenation over 10% Pd/C in MeOH of 0.83 g of the above N-benzyl-bridged piperazine for 3 h, 0.64 g of 7 was obtained (yield 99%): <sup>1</sup>H NMR (CDCl<sub>3</sub>) δ 1.85 (s, 3 H, Me-1), 2.12 (m, 2 H, H-7 and H-7'), 3.23 (m, 1 H, H-3), 3.76 (m, 2 H, H-6 and H-6'), 4.20 (m, 1 H, H-3'), 4.41 (br s, 1 H, H-4).

7-[(1*R*,4*R*)-4-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (42). A mixture of 0.65 g (2 mmol) of 27, 0.64 g (2 mmol) of 7, and 0.7 g (4.6 mmol) of DBU in 13 mL of CH<sub>3</sub>CN was stirred overnight, evaporated under vacuo, extracted with CH<sub>2</sub>Cl<sub>2</sub>, washed with H<sub>2</sub>O,

and dried  $(MgSO_4)$ . The residue was chromatographed (CH<sub>2</sub>Cl<sub>2</sub>/MeOH 97:3) to provide 0.5 g of the N-trifluoroacetylated ethyl ester of 42 (yield 50%): mp 155 °C dec; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  1.40 (t, J = 7 Hz, 3 H, CH<sub>3</sub>, ester), 1.84 (s, 9 H, t-Bu), 1.91 (s, 3 H, Me-4, pip.), 2.08 (m, 2 H, H-7 and H-7', pip.), 3.75-3.77 (2 m, 1 H, H-3, pip.), 3.88 (m, 2 H, H-6 and H-6', pip.), 3.97-3.98  $(2 \text{ m}, 1 \text{ H}, \text{H-3'}, \text{pip.}), 4.38 (q, J = 7 \text{ Hz}, 2 \text{ H}, \text{CH}_2, \text{ester}), 5.04$ (m, 1 H, H-1), 8.19 (d, J = 12 Hz, 1 H, H-5), 8.80 (s, 1 H, H-2).A suspension of 0.48 g (1 mmol) of the above ester and 3 mL (3 mmol) of 1 N NaOH in 3 mL of MeOH was refluxed for 2 h. The solvent was evaporated under vacuo. The residue was dissolved in  $H_2O$  and the pH was brought to 7 with 6 N aqueous HCl. The precipitate was collected and dried (0.32 g, mp >260 °C). The chlorhydrate of the amino acid was prepared with 2 N HCl in ethanol and recrystallized from EtOH/ $H_2\bar{O}$  to give 42 (yield 53%): mp >260 °C;  $[\alpha]_{\rm D}$  +17.4°; IR 3506, 2872, 2660, 2457, 1742, 1626, 1459, 1181 cm<sup>-1</sup>; <sup>1</sup>H NMR (DMSO- $d_6$ )  $\delta$  1.73 (s, 3 H, Me-4, pip.), 1.90 (s, 9 H, t-Bu), 2.07 (d, J = 10.8 Hz, 1 H, H-7, pip.), 2.26 (d, J = 10.8 Hz, 1 H, H-7', pip.), 3.48 (m, 2 H, H-6 and H-6', pip.), 3.87 (d, J = 10.8 Hz, 1 H, H-3, pip.), 4.25 (d, J = 10.8 Hz, 1 H,H-3', pip.), 5.12 (m, 1 H, H-1, pip.), 8.16 (d, J = 12.6 Hz, 1 H, H-5), 8.90 (s, 1 H, H-2). Anal. (C<sub>19</sub>H<sub>23</sub>FN<sub>4</sub>O<sub>3</sub>·HCl) C, H, N.

7-[(1R,4R)-1-Methyl-2,5-diazabicyclo[2.2.1]heptan-2yl]-1-(1,1-dimethylethyl)-6-fluoro-1,4-dihydro-4-oxo-1,8naphthyridine-3-carboxylic Acid Hydrochloride (43). A mixture of 0.86 g (2 mmol) of 6, 0.42 g (1.28 mmol) of 27, and 0.92 g (6 mmol) of DBU in 18 mL of CH<sub>3</sub>CN was stirred at reflux overnight. After evaporation of the solvent, the residue was partitioned between  $CH_2Cl_2$  and  $H_2O$ , dried (MgSO<sub>4</sub>), and chromatographed (CH<sub>2</sub>Cl<sub>2</sub>/MeOH 98:2 to 94:6) to yield 0.16 g of the N-benzylated ethyl ester of 43 (yield 25.4%): <sup>1</sup>H NMR  $(\text{CDCl}_3) \delta 1.40$  (t, J = 7 Hz, 3 H, CH<sub>3</sub> ester), 1.75 (m, 1 H, H-7, pip.), 1.83 (m, 12 H, t-Bu and Me-1, pip.), 2.01 (m, 1 H, H-7', pip.), 2.9 (d, J = 10 Hz, H-6, pip.), 3.35–3.50 (m, 2 H, H-6' and H-4, pip.), 3.6-3.8 (m, 3 H, CH<sub>2</sub>Ph and H-3, pip.), 4.06 (m, 1 H, H-3', pip.), 4.38 (q, J = 7 Hz, 2 H, CH<sub>2</sub> ester), 7.24–7.33 (m, 5 H, CH<sub>2</sub>Ph), 8.18 (d, J = 12.4 Hz, H-5), 8.82 (s, 1 H, H-2). A suspension of 0.16 g of the above ester was hydrogenated with 0.33 mL (0.33 mmol) of HCl in MeOH over 10% Pd/C to yield 0.075 g of the chlorhydrate of the ethyl ester of 43 (yield 53.6%). A mixture of 0.175 g (0.39 mmol) of the above ester and 0.83 mL (0.83 mmol) of 1 N NaOH in 4 mL of H<sub>2</sub>O was heated at 70 °C for 2 h. The solution was cooled, and the pH was brought to 7 with 2 N HCl. The precipitate was collected and dried to give 0.14 g of the corresponding amino acid, which was transformed into 0.09 g of the chlorhydrate 43 after recrystallization from EtOH/H<sub>2</sub>O (yield 56%): mp >260 °C;  $[\alpha]_{\rm D}$  +20.2°; IR 3432, 2842, 2722, 2678, 2571, 2457, 1734, 1632, 1437, 1189; <sup>1</sup>H NMR (DMSO-d<sub>6</sub>) δ 1,89 (s, 3 H, Me-1, pip.), 1.93 (s, 9 H, t-Bu), 2.12 (d, J = 11 Hz, H-7, pip.), 2.38 (d, J = 11 Hz, H-7', pip.), 3.29 (d, J = 10.6 Hz, 1 H, H-6, pip.),3.76-3.81 (m, 2 H, H-6' and H-3, pip.), 4.15 (m, 1 H, H-3', pip.), 8.29 (d, J = 12.2 Hz, 1 H, H-5), 8.97 (s, 1 H, H-2). Anal. (C<sub>19</sub>- $H_{23}FN_4O_3$ ·HCl) C, H, N.

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